





Rig 32





1	INTRODUCTION		
1.1	RIG	Rig Name: Rig Manufacturer: Type:  Year of Manufacturer: Rig Depth Rating:	MB Century Rig 32 Drillmec HH350-B Super Single Electric/Hydraulic Rig 2012 12,000 ft (3,650 m) with 5" DP in bins
		g = 5pg.	12,000 11 (0,000 11) 11111 0 21 1111111

2	HOISTING SYSTEM		
2.1	MAST	Manufacturer: Type: Model: Pullback Rating: Pulldown Rating: Working Stroke: Drill lines: Crown Block Sheaves:	Drillmec Hydraulic telescoping. HH350-B 700,000 lb 66,000 lb 16.6 m (54.46 ft) 4 off 42mm 8 off 1000mm dia.
2.2	SUBSTRUCTURE	Manufacturer: Model: Rotary Table to Ground Level: Setback area carrying capacity: Rotary Table Beams Capacity: Rotary Table Beams to Ground Level: Rotary Beams to BOP trolley:	Drillmec HH350-B 7.81m (25.6 ft) 15 joints of up to 8-1/4" Drill Collars 7 joints of up to 9-1/2" Drill Collars 700,000 lb 6.74m (22 ft) 5.85m ((19.2 ft)
2.2.1	Skidding System	Manufacturer: Range:	Drillmec 20m along longitudinal axis
2.3	ELEVATOR LINKS	Manufacture: Size: Load Capacity: Quantity:  Manufacture: Size: Load Capacity: Quantity:	B & V 2-3/4" x 108" 350 ton 1 pair  Varco 2-3/4" x 180" 350 ton 1 pair
2.4	WINCHES	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
2.4.1	Hydraulic Service Winch	Manufacturer: Rated capacity:	Drillmec 1 off 4,000 kg hydraulic 1 off 12,000kg hydraulic
2.4.2	Manrider Winch	Manufacturer: Rated capacity:	Not applicable for super single. Crane mancage used if required.



3	CIRCULATING EQUIPMENT		
3.1	MUD TANKS:	Total Capacity:	2265 bbl
3.1	WIOD TANKS.	Total Capacity.	2203 001
3.1.1	Shaker Tank	Total Capacity: Compartments:	440 bbl Desilter 94 bbl Desander138 bbl Shaker 120 bbl Sand Trap 88 bbl
3.1.2	Intermediate Tank	Total capacity: Compartments:	554 bbl 1 off 340 bbl 1 off 214 bbl
	Suction Tank	Total capacity: Compartments:	484 bbl 1 off 151 bbl 1 off 333 bbl
3.1.4	Reserve Tank	Total capacity: Compartments:	504 bbl 1 off 290 bbl 1 off 214 bbl
3.1.5	Mixing Tank	Total capacity:	283 bbl
3.2	SURFACE LINES	4" NB 5000 psi	
3.3	STANDPIPE	4" NB 5000 psi	
3.4	SHOCK HOSE	Size: Rating: Connection:	3" ID 5000 psi 4" Fig 1002
3.5	KELLY HOSES	Size: Rating: Connection: Quantity:	3" ID 5000 psi 4" Fig 1002 1 off
3.6	SHALE SHAKERS	Manufacturer: Model: Capacity: Quantity:	MI Swaco Mongoose PT 600 gpm 3 off
3.7	DESANDER	Manufacturer: Model: No. of Cones: Feed Rate: Pump Unit:	MI Swaco 2-12 D-Sander 2 x 12" 1000 gpm Baker SPD Mud Hog 8" x 6" x 14", 100HP
3.8	DESILTER	Manufacturer: Model: No. of Cones: Feed Rate: Pump Unit:	MI Swaco 6T4 D-Silter 12 x 4" 900 gpm Baker SPD 8" x 6" x 14", 100HP
3.9	COOLING TOWER	Type Circulating Pump	Evaporative Baker SPD Mud Hog 8" x 6" x 14",100 HP
3.10	DEGASSERS	I	
3.10.1	Degasser	Manufacturer: Model: Type: Maximum Flow:	Swaco CD-1400 Centrifugal degasser 1300 gpm
Note: I part of	Poorboy Degasser Degasser is available but is not in normal rig inventory. Installation be required.	Manufacturer: Size: Vent Line: Quantity:	CDL 48" dia. 8" 1 off
	MUD MIXER	Manufacturer: Type: Model:	MI Swaco Eductor/diffuser Hi-Ride





	Solids Induction Rate:	15,000 – 30,000 lb/hr
	Flow Rate:	400 – 800 gpm
	Pump Unit:	Baker SPD Mud Hog
		8" x 6" x 14", 100HP
	Quantity:	2 off
3.12 MUD AGITATORS	Manufacturer:	MI Swaco
	Model:	SWAGX32HC3811
	Power unit:	15 kW
	Quantity:	9 off
3.13 MUD PUMPS	Manufacture:	Drillmec
	Model:	9T1000
	Max Input:	1000 HP
	Input Drive:	Electric
	Max Pressure:	5000 psi
	Stroke:	9"
	Gallons per minute - maximum	674 gpm (7" liners)
	Quantity:	3 off
3.13.1 Pulsation Dampeners	Manufacture:	Hydril
•	Model:	K20
	Maximum Pressure Rating:	5000 psi
	Quantity:	3 off
3.13.2 Pressure Relief Valves	Manufacture:	NOV
	Model:	Type C/M2
	Pressure Settings:	5000 psi
	Quantity:	3 off
3.13.3 Drive Motors	Manufacture:	General Electric
	Model:	GEB22 AC
	Rating:	1150 HP
	Quantity:	3 off
3.14 CELLAR PUMP	Manufacturer:	Flygt
	Model:	HS 3127 HT 466
	Rating:	320 gpm
	Quantity:	2 off
3.15 RISER & FLOWLINE	Riser Diameter:	14", 22", 30", 40"
	Connected to the Conductor Pipe Via:	Flanged
	Flowline Diameter:	12"
	Connected Via:	14" Tank Union
3.16 RIG WATER TANK	Capacity:	440 bbl
5.10 NO WAILK TANK	Quantity:	2 off
	Scientify.	2 011



4	ROTATING EQUIPMENT		
4.1	TOP DRIVE	Manufacturer: Drive: Load Rating Input power: Torque/Speed:	Drillmec Hydraulic 700,000 lb 627 HP Speed 1 36,200 ft.lb at 91 rpm max. Speed 2 23,670 ft.lb at 139 rpm max. Speed 3 16,580 ft.lb at 199 rpm max.
4.2	ROTARY TABLE	Manufacturer: Opening: Drive: Torque: Capacity: Max. speed: API Bowls:	Drillmec 37-1/2" Hydraulic 7,200 ft.lb 700,000 lb 45 rpm #1, #2, #3



5	WELL CONTROL EQUIPMENT							
5.1	BLOWOUT PREVENTERS							
5.1.1	Annular	Manufacturer: Model: Size: Work Pressure: Quantity:	Shaffer Spherical 30" 1000 psi 1 off					
5.1.2	Annular	Manufacturer: Model: Size: Work Pressure: Quantity:	T3 Energy Services 7082 21-1/4" 2000 psi 1 off					
5.1.3	Annular	Manufacturer: Model: Size: Work Pressure: Quantity:	Shaffer Spherical 13-5/8" 5000 psi 1 off					
5.1.4	Double Gates	Manufacturer: Model: Size: Work Pressure: Quantity: Ram Blocks:	T3 Energy Services 6012 26-3/4" 3000 psi 1 off CSO, 5", 13-3/8", 18-5/8"					
5.1.5	Double Gates	Manufacturer: Model: Size: Work Pressure: Quantity: Ram Blocks:	T3 Energy Services 6012 13-5/8" 5000 psi 1 off CSO, 5", 7", 9-5/8"					
5.1.6	BOP Handling System	Manufacturer: Type:	Drillmec Trolley and rail					
5.1.7	Drilling Spool	Drilling Spools:	30" 1000psi, c/w 1 x 9" 2000psi & 1 x 3-1/8" 5000psi side outlet  26-3/4" 3000psi, c/w 2 x 3-1/8" 5000psi side outlets  13-5/8" x 5000psi, c/w 2 x 3-1/8" 5000psi side outlets					
5.1.8	DSA's	Double Studded Adaptors:	21-1/4" 2000psi x 26-3/4" 3000psi 30" 1000psi x 26-3/4" 3000psi 13-5/8" 5000psi x 13-5/8" 3000psi 13-5/8" 5000psi x 11" 3000psi 13-5/8" 5000psi x 9" 3000psi 9" 2000psi x 3-1/8" 5000psi					
5.1.9	Valves on the BOP's	Kill Line Valves:	2 off 3-1/8" 5M Type FC Gate Valves					
5.2	ACCUMULATOR	Choke Line Valves:  Manufacturer: Model: Bottles: Manifold Quantity:	1 off 3-1/8" 5M Type FC Gate Valves 1 off 3-1/8" 5M HCR Valve  T3 Energy Services 4B505406B15T3P-API 36 x 15 gal 4 off					
		Manifold Quantity: Reservoir Volume: Functions: Triplex Pump:	4 off 840 gal 5 station 4 off Bear BD60 (two independent power					





	Air Pumps: Working Pressure: Annular Pressure regulator: Manifold Regulator: Bypass valve Safety Alarms:  Drillers Remote Control:	supplies) Nil 3000psi Yes, remote controlled Yes Yes, remote controlled Low Reservoir level, Low accumulator Pressure, Communication Failure, Emergency Power, Low Battery Voltage 1 off touchscreen
5.3 CHOKE MANIFOLD	Size: Number of Valves:	Not standard rig inventory can be supplied on request.
5.3.1 Super Choke	Manufacture: Type: Size: Remote Operating Panel: Quantity:	Not standard rig inventory can be supplied on request.
5.3.2 Manual Choke	Manufacture: Model: Type: Quantity:	Not standard rig inventory can be supplied on request.
5.4 SAFETY VALVES		
5.4.1 Lower Kelly Cock	Manufacturer: WP: Quantity:	Hydril 10,000psi 1 off
5.4.2 Stab-In safety valve (full opening)	Manufacturer: Connection, Box: Connection, Pin: WP Quantity:	VAM NC50 NC50 5000psi 2 off
5.4.3 Inside BOP	Manufacturer: Connection, Box: Connection, Pin: WP Quantity:	VAM NC50 NC50 5000psi 1 off



6	POWER SYSTEM		
6.1	ENGINES	Manufacturer: Model: Prime Rating: Quantity:	Caterpillar 3512B 1757 bHP 4 off
6.2	GENERATORS	Manufacturer: Model: Rating: Quantity:	Caterpillar SR4B 1805 kVA 4 off
6.3	SWITCHBOARD	Manufacturer: System Voltage: System Frequency:	Drillmec 600V / 400V 50 Hz
6.4	VFD UNIT	Manufacture: No. of Independent Modules:	Drillmec 3 off 1258 Amp (Mud Pumps) 2 off 953 Amp (HPUs)
6.5	HPU	Manufacturer: Input Power: Quantity:	Drillmec 575 kW 2 off
6.6	AIR SYSTEM		
6.6.1	Air Compressor	Manufacturer: Model: Type: Pressure: Rating: Quantity:	Atlas Copco GA22+FF Screw 150 psi 100 cfm 2 off
6.6.2	Air Reciever	Capacity: Quantity:	3000 ltr 1 off
6.7	FUEL TANKS	Total Diesel Capacity:	50,000ltr
6.7.1	Stationary Tanks	Tank Capacity: Type: Quantity:	25,000 ltr Containerised bunded 2 off



7 PIPE & HANDLING EQUIP	PIPE & HANDLING EQUIPMENT						
7.1 TUBULARS							
7.1.1 Drillpipe	Size: Grade: Class: Weight: Range: Footage: Connection: Tool Joint: Hard Banded: Internal Plastic Coating:	5" G105 Premium 19.5 ppf 3 3500m NC50 6-5/8" Yes, Arnco 100XT Nil					
7.1.2 Drill Pipe Pup Joints	Size: Connection: Length: Qty:	5" NC50 5ft, 10ft, 15ft 3 off each					
7.1.3 Heavy-Weight Drillpipe	Size: Connection: ID Quantity:	5" NC50 3" 20 off					
7.1.4 Drill Collars	Size: Connection: ID Type: Quantity:	9-1/2" 7-5/8" Reg 3-3/4" Spiral 12 off					
7.1.5 Drill Collars	Size: Connection: ID Type: Quantity:	8-1/4" 6-5/8" Reg 3" Spiral 24 off					
7.1.6 Drill Collars	Size: Connection: ID Type: Quantity:	6-3/4" NC50 3-1/4" Spiral 30 off					
7.1.7 Drill Collar Pup Joints	Size: Connection: Length: Quantity:	8-1/4" 6-5/8" Reg 10 ft 1 off					
7.1.8 Drill Collar Pup Joints	Size: Connection: Length: Quantity:	6-3/4" NC50 10 ft 1 off					

7.2 SUBS						
Description	Qty	OD	ID	Top Connection	<b>Bottom Connection</b>	Bored for Float
Bit Sub	2	9-1/2"	3-3/4"	7-5/8" Reg Box	7-5/8" Reg Box	5F-6R box down
Bit Sub	2	9-1/2"	3-3/4"	6-5/8" Reg Box	7-5/8" Reg Box	5F-6R box down
Bit Sub	2	8-1/4"	3"	6-5/8" Reg Box	6-5/8" Reg Box	5F-6R box down
Bit Sub	2	8-1/4"	3"	NC50 Box	6-5/8" Reg Box	5F-6R box down



Bit Sub	2	6-3/4"	3-1/4"	NC50 Box	4-1/2" Reg box	4R box down
Cross over	2	9-1/2" - 8-1/4"	3"	6-5/8" Reg Box	7-5/8" Reg Pin	No
Cross over	2	8-1/4" - 6-3/4"	3"	NC50 Box	6-5/8" Reg Pin	No
String Float	1	6-5/8"	3"	NC50 Box	NC50 Pin	4R Box up
CHF Drive Sub	1	6-5/8"	3-3/4"	NC50 Box		No
Saver sub	3	7-3/4"	3"	6-5/8" Reg Box	NC-50 Pin	No
Saver sub	2	7-3/4"	3"	6-5/8" Reg Box	6-5/8" Reg Pin	No

7.3	CUP TESTERS	Manufacturer:	Supreme
		Model:	Type F
		Connection, Box:	NC50
		Connection, Pin:	NC50
		Casing Size:	9-5/8", 13-3/8"
			0 0,0 , 10 0,0
7.4	FISHING TOOLS		
7.4.1	Overshots	Manufacturer	Bowen
		Size:	11-3/4" Series 150
		Basket/Grapples:	9-1/2", 9-3/8", 9-1/4", 9", 8-7/8", 8-1/4", 8-
		Вазкей Старрісэ.	1/8", 8", 7-7/8", 7-3/4", 6-3/4", 6-5/8", 6-1/2",
			6-3/8", 6-1/4", 6-1/8", 6", 5-1/2", 5-3/8", 5-
			1/4", 5-1/8", 5", 4-7/8"
		Cut-lip Oversize Guides:	21", 15"
7.4.2	Overshots	Manufacturer	Bowen
		Size:	8-3/8" Series 150
		Basket/Grapples:	6-3/4", 6-5/8", 6-1/2", 6-3/8", 6-1/4", 6-1/8",
			6", 5-1/2", 5-3/8", 5-1/4", 5-1/8", 5", 4-7/8"
		Cut-lip Oversize Guides:	20", 15", 11"
7.4.3	Junk Mill	Size	12" OD and 8" OD
7.4.4	Magnet	Size	11-1/2" and 8"
	J		
7.5	ELEVATORS		
7.5.1	Drillpipe elevators	Size:	5"
7.5.1	Dillipipe elevators	Capacity:	350 ton
		Quantity:	2 off
		Quantity.	2 011
752	Casing elevators	Size:	7", 9-5/8", 13-3/8",18-5/8", 24"
7.0.2	odomig clovatoro	Capacity:	250 ton
		Quantity:	1 off each
		Quantity.	1 on each
753	Casing elevators	Size:	7", 9-5/8", 10-3/4", 13-3/8", 18-5/8"
7.0.0	odomig clovatoro	Capacity:	350 ton
		Quantity:	1 off each
		Quantity.	1 on each
7.6	SLIPS		
	<b>51 6</b>		
7.6.1	Drill pipe slips	Size:	5"
		Quantity:	2 off
7.6.2	Drill collar slips	Size:	6.2/4" 9.4/4" 0.4/2"
7.0.2	טוווו collar slips		6-3/4", 8-1/4", 9-1/2"
		Quantity:	1 off each/
7.6.3	Casing slips	Size:	7", 9-5/8", 10-3/4", 13-3/8", 18-5/8", 24"
	<b>.</b>	Quantity:	1 off each
		<b>-y</b> -	
	OAFETY OLAND	N. C.	AOT
7.7	SAFETY CLAMP	Manufacture:	AOT
		Model:	Type C



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For a		
	Size:	5-1/2" to 6-5/8", 8-1/2" to 9-5/8", 17-1/2" to 18-5/8"
	Quantity:	1 off each
7.8 PIPE SPINNER:	Manufacturer: Model: Pipe Range: Power Unit: Quantity:	Not applicable, pipe is spun in using Top Drive.
7.9 POWER TONGS	J	
7.9.1 Power Tong	Manufacturer: Size Range: Torque Rating: Quantity:	Drillmec 3-1/2" to 11" OD 130,000 ft.lb 1 off
7.9.2 Casing Make Up Device	Manufacturer: Model: Casing Range: Qty:	Drillmec Casing Make-Up Device 20", 18-5/8", 13-3/8", 9-5/8", 7" BTC Casing 1 off
7.9.3 Casing Tong	Manufacturer: Model: Sizes: Torque Ratings: Quantity:	McCoy KT 13625 FBU 9-5/8", 13-3/8" 35,000 ft.lb 1 off
7.10 MANUAL TONGS	J	<u> </u>
7.10.1 Casing Tong	Manufacturer: Model: Casing Range: Qty:	B+V WRT-55C 13" – 25-1/2" 1 off
7.10.2 Rotary Tong	Manufacturer: Model: Casing Range: Qty:	B+V WRT-55 3-1/2" – 14-3/8" 1 off



8	MISCELLANEOUS		
8.1	WIRELINE UNIT	Manufacturer: Model: Power: Wire: Quantity:	Millennium Wireline Surveyor, fitted with safe spooling guide 20 HP 0.092" 3500m
8.2	VEHICLES		
8.2.1	Loader	<ul> <li>1 off Kawasaki 80 Z IV Loader or equivalent complete with:-</li> <li>Roll Over protection</li> <li>Forklift tynes (7 Tonne)</li> <li>Certified lifting stinger complete with lifting chains</li> <li>Pipe clamping forks (5 Tonne)</li> </ul>	
8.2.2	Rig Ute	1 off Utility vehicle	
8.2.3	Crew Van	1 off Crew van (hire equipment)	
8.3	SURVEY EQUIPMENT	Manufacture: Type: Quantity:	Totco CVD System, 8°,Double recorder 1 off
8.4	BUG BLOWER	Manufacture: Quantity:	Monsoon 2 off
8.5	TORQUE WRENCH	Enerpac Hydraulic Torque Wrench, c/w cassettes and drives for 1-1/4", 1-7/16", 1-13/16", 2", 2-3/16", 2-9/16", 3-1/8", 2-3/4", 3-1/2" AF	
8.6	SAFETY EQUIPMENT	9 off BA sets 6 off ELSA sets Fire extinguishers	



9	INSTRUMENTATION		
9.1	Data Acquisition System.	The Drillmec Drilling Data Acquisition System is an advanced driller's monitoring system, monitor installed on driller control cabin, that can accurately measure, monitor, record and display all drilling variables in real time.	
		The following measured variables are displayed in the driller's monitor:  Hookload  Weight on Pit	
		Weight on Bit     Rate of Penetration	
		Top Drive Position	
		Top Drive Torque	
		Top Drive RPM	
		Standpipe Pressure	
		<ul> <li>Mud Pump SPM for MP1, MP2, MP3 and Total</li> </ul>	
		<ul> <li>Mud Pump counter function for strokes and Mud Volume</li> </ul>	
		Total Mud Volume, actual and trend	
		Single Tank Volume	
		Gain / Loss	
		Mud Flow Return	